



10 Year
Warranty



UV
Stable



Easy to
Clean



Furniture, Fittings
and Flooring
Licence No. 3210078

JUNE 2021

Prime Melamine Technical Data Sheet

Prime Melamine is a tough low pressure laminate surface which is pressed onto wood-based substrates to produce an attractive, highly durable panel for use in interior cabinetry and wall panels.

Prime Melamine is double-sided or single-sided and is available in a range of thicknesses and surface texture finishes. Designs range from solid colours through to wood grains and patterns.

1. Intended Use

Prime Melamine can be used for doors, drawers and panels in kitchens, wardrobes, wall linings, bathroom vanities, laundries, commercial furniture, shop fittings and shelving.

2. Limitations

Prime Melamine is not suitable for use in exterior applications or interior applications where ambient environmental moisture content is likely to be elevated for extended periods such as interior swimming pool, sauna or industrial wet areas.

While Prime Melamine has excellent water and vapour resistance, care should be taken not to expose raw edges or edging to high moisture applications

Where Prime Melamine is required to meet the requirements of the New Zealand Building Code, or forms part of a building system, the application and supporting structures must be designed by suitably qualified design professionals.

This data sheet should be read in conjunction with the limitations outlined in the relevant Prime substrate Technical Data Sheet.

3. Manufacture

The Prime Melamine surface is made from plain coloured or printed décor papers impregnated with melamine resins. The base paper weight of between 70 g/m², and 120 g/m² results in a finished surface lamination thickness of between 0.075mm and 0.200mm.

The melamine laminated surface is pressed under heat and pressure onto the substrate between metal press plates at the manufacturing facilities in Auckland or Nelson. The metal press plate determines the texture of the finished surface.

4. Physical Properties

The physical properties and characteristics below are for the laminated melamine surface only. These should be read in conjunction with the appropriate Prime substrate physical properties.

Prime Melamine paper is sourced from a number of international suppliers, the following table is intended to be indicative of the properties and are representative of most sizes, colours and textures.

There are no additives, preservatives, fungicide or pesticides used for the storage or transport of this product.

Test	Method	Unit	Solid Colours	Printed Patterns
Appearance	AS/NZS 4266.2 Section 2	Visual	Complies with AS/NZS 1859.3:2017 Clause 2.2	
Resistance to Surface Abrasion	AS/NZS 4266.2 Section 3	Revolutions	> 500	> 100
Porosity	AS/NZS 4266.2 Section 5	Rating	Faint marking	
Steam Resistance	AS/NZS 4266.2 Section 6	Rating	No visible swelling	
Cracking Resistance	AS/NZS 4266.2 Section 7	Visual	No visible cracks or micro cracks	
Stain Resistance				
Beetroot Juice	AS/NZS 4266.2 Section 8	Visual	Complete removal	
Coffee			Faint stain	
Tomato Sauce			Complete removal	
Black Pen			Complete removal	
Shoe Polish			Complete removal	

5. Substrate Options

Prime Melamine is available pressed onto substrates including MDF Standard, MDF MR (moisture resistant), MDF FR (fire resistant), MDF FR Black, particleboard and particleboard MR. Please refer to the substrate chart in the Prime Melamine section of our website. For specific tolerances and details, refer to the dedicated Technical Data Sheet for each of the substrate options also available on the Prime Panels website www.primepanels.co.nz

6. Environmental Choice

Prime Melamine carries an Environmental Choice certification when pressed on 6mm MDF or thicker, and 9mm particleboard or thicker. The Environmental Choice certificate (licence No. 3210078) for EC-32-17 Furniture, Fittings & Floorings is available to download on the Prime Panels website www.primepanels.co.nz

To view all the Environmental Choice certified products from New Zealand Panels Group, view our profile on the Environmental Choice [website](#).

7. Compliance

New Zealand Building Code, Clause C Fire: Prime Melamine has been tested using Prime MDF FR as the core in accordance with ISO 5660-1, Heat Release and Smoke Production by BRANZ, an accredited testing authority, for the purpose of establishing Group Classification in accordance with the NZBC Verification Method C/VM2 Appendix A. The Group Classification applicable to 10mm–18mm Prime Melamine over Prime MDF FR is pending test results.

Clause B2 Durability: Prime Melamine meets the durability requirements for interior linings of five years in accordance with B2 3.1 (c).

8. Sustainability

As a leader in the panel industry New Zealand Panels Group adopts and promotes sustainable business practices designed to minimise our environmental impact.

The company continues to search out alternative products to meet the growing needs of our environmentally conscious customers, while creating processes in our manufacturing plant that are mindful of the environment for future generations.

Some of the sustainable principles include:

- The use of sustainably sourced veneers, melamine and boards.
- Supplying low formaldehyde board. Both MDF Standard and MDF MR are rated E0.
- Reducing our manufacturing waste.
- Developing new processes to minimise energy consumption.
- Our purpose-built plant in East Tamaki features a number of initiatives that have significantly improved our environmental footprint, including a GreenStar 4-star rating for the building.

9. Care and Maintenance

Prime Melamine is low maintenance and easy to clean. Simply wipe down with a clean, damp cloth. Spills, splashes, stains and greasy fingerprints should be tackled early with warm water and detergent or a general purpose spray and wipe cleaner.

Important:

Always wipe with a damp cloth, then a dry cloth after cleaning to remove moisture. Never use abrasive cleaners or cleaning tools on Prime Melamine such as; Jif, Vim, Brasso, steel wool or abrasive sponges. We also recommend caution in using bleach and alcohol-based cleaners. Do not use citrus based cleaners as these may cause damage and leave a sticky residue on the surface.

10. Health and Safety

Prime Melamine should be handled in accordance with the Prime Melamine & Veneer Materials Safety Data Sheet (MSDS) which is available online at www.primepanels.co.nz.

Dust from wood and resins used in the manufacture of Prime Melamine and Veneer are known health hazards. When machining Prime Melamine panels, including drilling, planing routing and sawing, a suitable class P1 or P2 respirator should be worn along with non-fogging safety glasses.

To avoid cuts from sharp edges suitable protective gloves should be worn.

Where Prime MDF Standard or MDF MR substrate is selected, formaldehyde emission class E0 = less than 0.5mg/litre.

11. Handling and Storage

Store only in dry interior conditions on a minimum of three bearers across the full width of the panels keeping the panels flat at all times.

- Avoid leaning panels against walls.
- Do not store or transport panels in direct sunlight.
- Store panels where construction traffic and construction activity will not damage panels.
- Treat panels as a finished product and avoid dragging panels on the outer surface or across other surfaces.

12. Warranty

New Zealand Panels Group offers a 10 year warranty on its Prime Melamine provided it is used for its intended purpose as interior cabinetry, and stored and installed in accordance with best practice, in a tradesman like manner and in accordance with relevant Standards and New Zealand Building Code requirements. To view a copy of the full warranty, please download from our website at www.primepanels.co.nz.

13. Technical Support

Further information and technical support is available by contacting Prime Panels on 0800 477 463. This publication was updated in June 2021. Please ensure that you are using the latest publication by contacting Prime Panels or downloading the latest Technical Data Sheet from www.primepanels.co.nz. Prime Panels, a business unit of New Zealand Panels Group, reserves the right to make changes to information in this publication without notice.

14. Handy Links and References

- Prime Melamine warranty document www.primepanels.co.nz
- Prime Melamine & Veneer MSDS www.primepanels.co.nz

Contact us

Prime Panels
PO Box 258035, Botany, Auckland 2163.

Email sales@primepanels.co.nz

Phone 0800 477 463

primepanels.co.nz